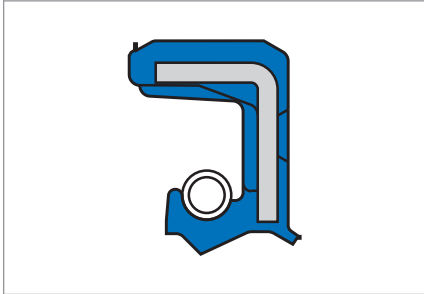


## Simmerring BABSL (NBR)



### Material

Material	Acrylonitrile-butadiene rubber
Code	72 NBR 902
Colour	Blue
Hardness	75 Shore A

### Components

Metal insert	Unalloyed steel DIN EN 10027-1
Spring	Spring steel DIN EN 10270-1

### Product description

Pressure-resistant type for use without back-up ring in pressurised units such as hydraulic pumps and motors as well as hydrodynamic couplings. With additional dust lip to protect against exterior soiling.

### Product advantages

- Used preferably in pressurised units
- Reliable sealing of the housing bore, even with increased roughness of the bore, thermal expansion and split housings
- Advantages when sealing low viscosity and gaseous media
- Additional dust lip as additional seal against moderate to medium dust and dirt ingress from outside
- Small axial dimensions (Note: can lead to temperature increase from frictional heat)

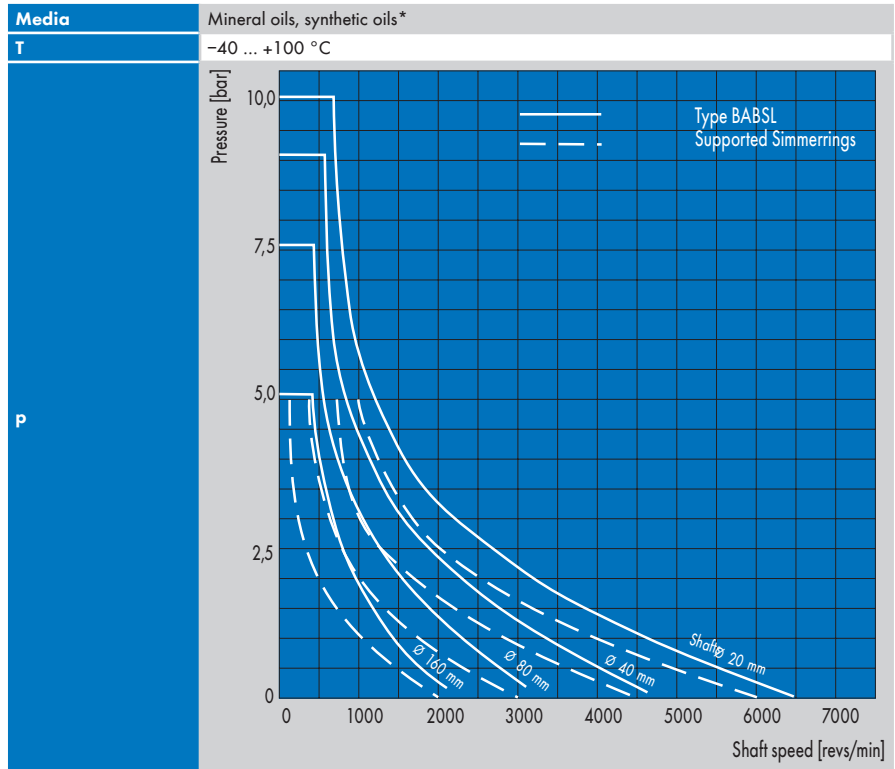
### Product properties

- Outer casing: elastomer
- Short, flexible, spring-loaded sealing lip
- Additional dust lip

### Application

- 2-stroke engines
- Hydrostatic drives (pumps, engines of all kinds)

**Operating conditions**



Permissible pressure in the unit for Simmerrings (type BABSL), as well as for Simmerrings with back-up rings.

\* With synthetic oils (polyalkylene glycols/polyalphaolefins, → Technical Manual synthetic lubricants) it is to be noted that the maximum operating temperature of 80 °C must not be exceeded (only for use of NBR).

Max. permissible values depend on the other operating conditions.

**Fitting & installation**

**Shaft**

<b>Tolerance</b>	ISO h 11
<b>Runout</b>	IT 8
<b>Roughness</b>	$R_a = 0,2 \dots 0,4 \mu\text{m}$
	$R_z = 1,0 \dots 3,0 \mu\text{m}$
	$R_{\text{max}} \leq 6,3 \mu\text{m}$
<b>Hardness</b>	45 ... 60 HRC
<b>Finish</b>	No lead; preferably plunge ground

**Housing bore**

<b>Tolerance</b>	ISO H8
<b>Roughness metal outer surface OD</b>	$R_z = 10 \dots 25 \mu\text{m}$

Careful fitting according to DIN 3760 is a prerequisite for the correct function of the seal → Technical Manual.

**Range of dimensions for shafts-Ø d1**

<b>Simmerring BABSL (NBR)</b>	8 ... 340 mm
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